

Hipac LLDPE cast stretch film, specially designed to achieve extremely high prestretch in very low thickness. *To be used on wrapping machines WITH prestretch group.*

Characteristic	Method	Unit	Direction	23 µm	Tolerances
Impact resistance	ASTM D1709 A	g	-	157	10%
Tensile strength at break	ASTM D882 B	MPa	Machine Direction	35	10%
			Transversal Direction	32	10%
Tensile strength at yield	ASTM D882 B	MPa	Machine Direction	8,5	10%
			Transversal Direction	7,5	10%
Elongation at break	ASTM D882 B	%	Machine Direction	680	10%
			Transversal Direction	780	10%
Tear Resistance	ASTM D1922	mN	Machine Direction	3550	10%
			Transversal Direction	5446	10%
Prestretch*	Hipac	%	-	410	5%
Cling	Hipac	g	-	125	10%

\* Intended as the sum of prestretch and post-stretch (lay on tension).  
In case of additives these values should be reduced by 5%.  
In case of printed film these values should be reduced by 5%.

Coloured	Slippery	AUV 6/12 months	Antistatic	Net Roll	Cling Out/In/Both	Low Temperature	Printed	Double Edges
								

HIPAC STRETCH FILM HAS BEEN  
DESIGNED TO BE 100% RECYCLABLE



The above values are to be considered as indicative in order to facilitate the choice and usage, but are not given for guarantee purposes. Hipac Group reserves the right to modify them, if necessary, without previous notice. Products in conformity with our Technical Specification. The present document is property of Hipac S.p.A. It cannot be copied, published or redistributed without prior written consent of Hipac S.p.A.